

Work Order ID 52779

October 14, 2009 10:38:25 AM



Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

807164

J for BG 09/11/03

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P 9/11/04

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 807164

④ 6

Work Order ID 52779

October 14, 2009 10:38:25 AM



Page 2

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-742-013								
	Location: <u>H</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control								
	Memo	0.00							

12/8/11/09

09/11/05
PR09-11-4

D412-742-013 B52424
B51464 Need
MCD

Picklist Print

October 14, 2009 10:38:35 AM

Page 1

Work Order ID: 52779

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D412-742-043RevH

Manufactured

No

110

Each

0.0000

1.0000

✓



52783

10/14/09

Replacement Float Skidtube

D2571RevE

Manufactured

No

110

Each

15.0000

1.0000



Saddle, Fwd Out 205

K742013
Kit

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

3

51520

3

110

Each

13.0000

1.0000

D2572RevE

Manufactured

No



Saddle, Fwd In 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

43565

4

51521

9

W

N/A

B 52424 10/14/09

Picklist Print

Page 2

October 14, 2009 10:38:35 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2573RevE

Manufactured

No

110

Each

12.0000

1.0000



Saddle, Aft Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

D2574RevE

Manufactured

No

110

Each

3.0000

1.0000



Saddle, Aft In 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

43567

3

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 2

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2876RevB		Manufactured	No			110	Each	191.0000	2.0000			
-----------	--	--------------	----	--	--	-----	------	----------	--------	--	--	--



Saddle Spacer

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

144

42364

144

Main Warehouse

ST051

47

51540

47

D2877RevB

Manufactured No

110

Each

122.0000

2.0000



Saddle Spacer

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

122

46518

1

47292

84

51541

37

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3403-1RevB

Manufactured

No

110

Each

111.0000

16.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111

41709

84

44368

16

46691

11

D2747RevB

Manufactured

No

110

Each

297.0000

4.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

297

39224

4

43855

93

51921

200

Picklist Print

Page 5

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3533-1RevB		Manufactured	No			110	Each	210.0000	2.0000			



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

210

47625

10

51602

200

AN4C6A

Purchased

No

110

Each

466.0000

16.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

462

111295

0

111724

62

112759

200

112794

200

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 5

Picklist Print

Page 6

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4C52A		Purchased	No			110	Each	156.0000	8.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

156

103914

19

112543

87

112641

50

AN6C12A

Purchased

No



BOLT

110

Each

171.0000

8.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

171

104289

1

110396

170

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 6

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB		Manufactured	No			110	Each	719.0000	32.0000			
Phenolic Washer												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

219

34471

8

48258

211

Main Warehouse

ST117

500

51596

500

AN960C416L

Purchased

No

110

Each

2,212.000

32.0000



WASHER

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

2168

111916

2

112492

266

112612

1000

112794

500

112828

400

Picklist Print

Page 8

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-9RevB Phenolic Washer		Manufactured	No			110	Each	563.0000	8.0000			
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>35523</div> </div> <div>Loc Qty</div> <div>563</div> <div>563</div> <div>Loc Code</div>												
AN960C616L WASHER		Purchased	No			110	Each	120.0000	8.0000			
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>107242</div> <div>110382</div> <div>111424</div> </div> <div>Loc Qty</div> <div>120</div> <div>2</div> <div>68</div> <div>50</div> <div>Loc Code</div>												
D3672-11RevB Phenolic Washer		Manufactured	No			110	Each	167.0000	16.0000			
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>35524</div> </div> <div>Loc Qty</div> <div>167</div> <div>167</div> <div>Loc Code</div>												

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 8

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 		Purchased	No			110	Each	1,067.000	29.0000			
Nut												
<div> <div>Warehouse</div> <div>Location</div> <div>OFFSHORE</div> <div>FG</div> <div>104603</div> <div>Main Warehouse</div> <div>ST</div> <div>112243</div> <div>112314</div> <div>112492</div> </div> <div> <div>Loc Qty</div> <div>40</div> <div>40</div> <div>1027</div> <div>2</div> <div>725</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>												
D3403-3RevB 		Manufactured	No			110	Each	28.0000	8.0000			
Bushing												
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>44369</div> </div> <div> <div>Loc Qty</div> <div>28</div> <div>28</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D3405-041RevB 		Manufactured	No			110	Each	0.0000	1.0000			
Lug Assembly												

Picklist Print

Page 10

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-043RevB		Manufactured	No			110	Each	6.0000	1.0000			
Lug Assembly												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

46589

1

46863

1

51652

4

AN4C47A

Purchased

No

110

Each

124.0000

4.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

124

112489

2

112641

100

112816

22

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 10

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE		Manufactured	No			110	Each	20.0000	1.0000			

Tow Ring

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	3	
35780	3	
Main Warehouse		
ST	17	
48356	1	
50755	4	
51926	12	

NA

D3417-3RevE

Manufactured No

110 Each 28.0000 2.0000



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	28	
51648	28	

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA

Manufactured

No

110

Each

189.0000

1.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

182

51653

182

AN3C37A

Purchased

No

110

Each

163.0000

1.0000



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

163

111976

63

112454

100

Picklist Print

Page 13

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C40A		Purchased	No			110	Each	97.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--



BOLT

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST	97	
----	----	--

106169	7	
--------	---	--

106176	40	
--------	----	--

112454	50	
--------	----	--

AN3C41A		Purchased	No			110	Each	248.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



BOLT

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

OFFSHORE

FG	4	
----	---	--

103324	4	
--------	---	--

Main Warehouse

ST	244	
----	-----	--

111925	44	
--------	----	--

112431	100	
--------	-----	--

112829	100	
--------	-----	--

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C42A		Purchased	No			110	Each	146.0000	1.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	146	
106169	46	
106176	100	

AN3C43A		Purchased	No			110	Each	91.0000	4.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	91	
106227	2	
106228	35	
107457	54	

Picklist Print

Page 15

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C46A		Purchased	No			110	Each	93.0000	5.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	93	
106169	5	
106176	9	
111918	79	

AN960C10L

Purchased

No



washer

110

Each

4,772.000 26.0000



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	4672	
112116	1009	
112612	3663	

October 14, 2009 10:38:36 AM

Shop Packet Print

Page 15

Picklist Print

October 14, 2009 10:38:36 AM

Work Order ID: 52779



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			110	Each	5,135.000	13.0000			



Nut

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5055

111819

78

112243

39

112314

4938

N/A